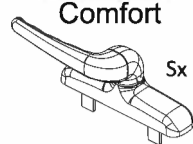



Articoli / Articles

6006.1
Comfort




Sx

6007.1S
Italia



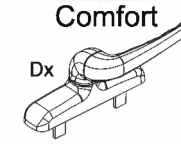
Sx

6064.1S
Karma



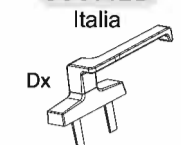
Sx

6006.1
Comfort




Dx

6007.1D
Italia



Dx

6064.1D
Karma

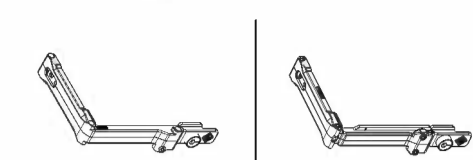


Dx

IT Cremonese 2 cursori sporgenza 24 mm
EN Cremonese Bolt 2 sliders 24mm

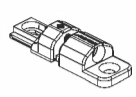
1252.100 1252.12

IT Rinivii d'angolo per cava C.E.
EN Eurogroove corner drive




1251.1

IT Blocchetto regolatore altezza (+/- 2 mm)
EN Height regulator (+/- 2 mm)



1250

IT Blocchetto limitatore apertura
EN Limiter block



Indicazioni di montaggio/Mounting indication

CERNIERE A COMPASSO PER APERTURA A SPORGERE / STAY HINGES

TAB. 1

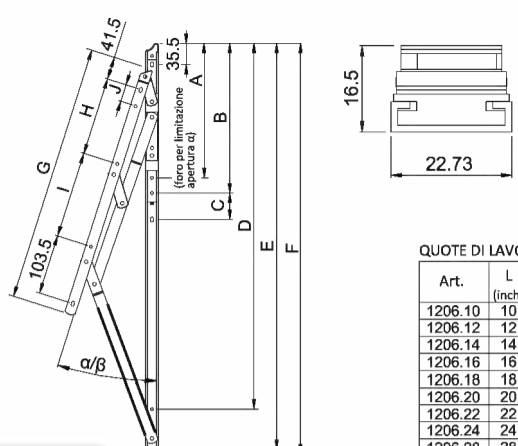
CAMPO DI APPLICAZIONE / APPLICATION RANGE

Art.	L (inch)	L (mm)	Apertura Opening (a/b)	Portata Load (Kg.)	Min / Max H (mm)	Max L (mm)
1206.10	10	260,5	35/45	40/35	450/600	1200
1206.12	12	311	30/40	65/40	600/800	1200
1206.14	14	349,5	30/40	72/50	800/1000	1200
1206.16	16	410,5	25/35	95/65	1000/1200	1200
1206.18	18	458,5	25/35	105/75	1200/1400	1500
1206.20	20	509,5	20/30	115/90	1400/1600	1600
1206.22	22	555,5	20/30	120/100	1600/1800	1800
1206.24	24	599,5	20/25	130/120	1600/1800	1800
1206.28	28	713	10/20	145/140	1800/2000	2000

TAB. 2

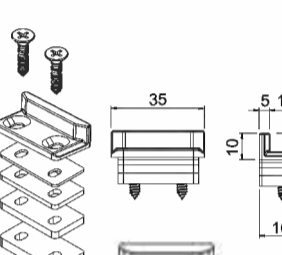
QUOTE DI LAVORAZIONE PER IL MONTAGGIO / DRILLING INDICATION

Art.	L (inch)	β	α	A	B	C	D	E	F	G	H	I	J
1206.10	10	45	35	160	183,5	n.p.	211,5	254	263	205	40	n.p.	n.p.
1206.12	12	40	30	172,5	214	n.p.	249,5	305	313	252,5	40	40	n.p.
1206.14	14	40	30	180,5	227	n.p.	288	344	351	275	40	70	n.p.
1206.16	16	35	25	173	225	46	348	404,5	412,5	313,5	40	108,5	n.p.
1206.18	18	35	25	179,5	239,5	46	393	450	458,5	340	70	105	n.p.
1206.20	20	30	20	174	228	46	448	503,5	512	376	89,5	121,5	n.p.
1206.22	22	30	20	182	241	46	494	547,5	555,5	403,5	103	135,5	n.p.
1206.24	24	25	20	246	270,5	46	538	594,5	602	430	135	130	30
1206.28	28	20	10	230	261,5	46	637,5	707	715	452	135	152	30

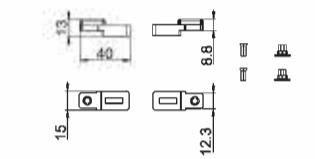


Componenti/Components

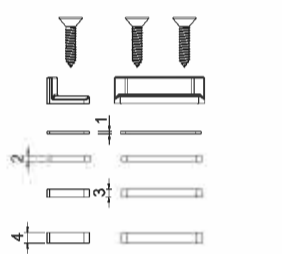
1252.18
Riscontro con spessori Striker with thicknesses



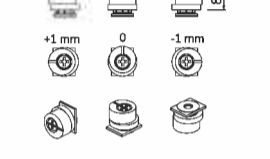
6406.1
Bocchetto collegamento astina Rod connecting block



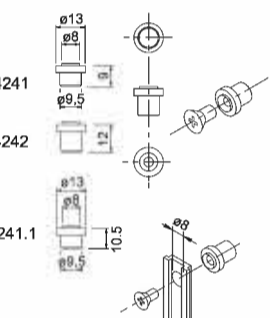
1252.19
Riscontro con spessore 3mm inglobato Striker with 3mm incorporated thickness



4246
Perno per chiusura supplementare Extra locking pin

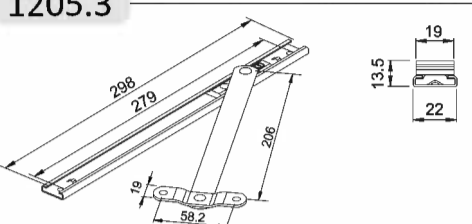


424X
Perno per chiusura supplementare Extra locking pin



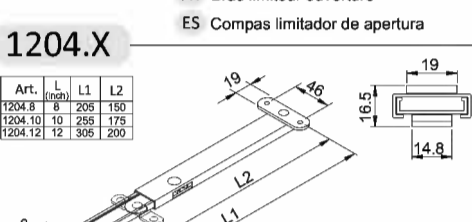
1205.3

IT Braccio limitatore frizionato
EN Friction limiter arm
FR Bras limiteur ouverture
ES Compas limitador de apertura



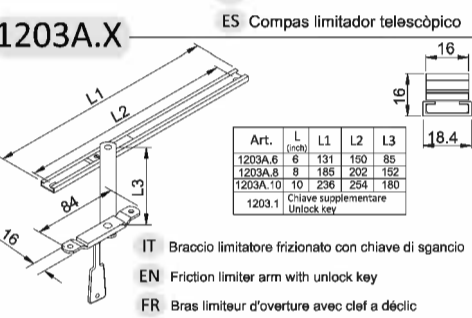
1204.X

IT Braccio limitatore a scatto
EN Telescopic limiter arm
FR Bras limiteur a déclic
ES Compas limitador telescópico



1203A.X

IT Braccio limitatore frizionato con chiave di sgancio
EN Friction limiter arm with unlock key
FR Bras limiteur d'ouverture avec clef a déclic
ES Compas limitador de apertura con llave de desenganche



TAB. 3

CAMPO DI APPLICAZIONE BRACCI LIMITATORI
LIMITER ARMS APPLICATION RANGE

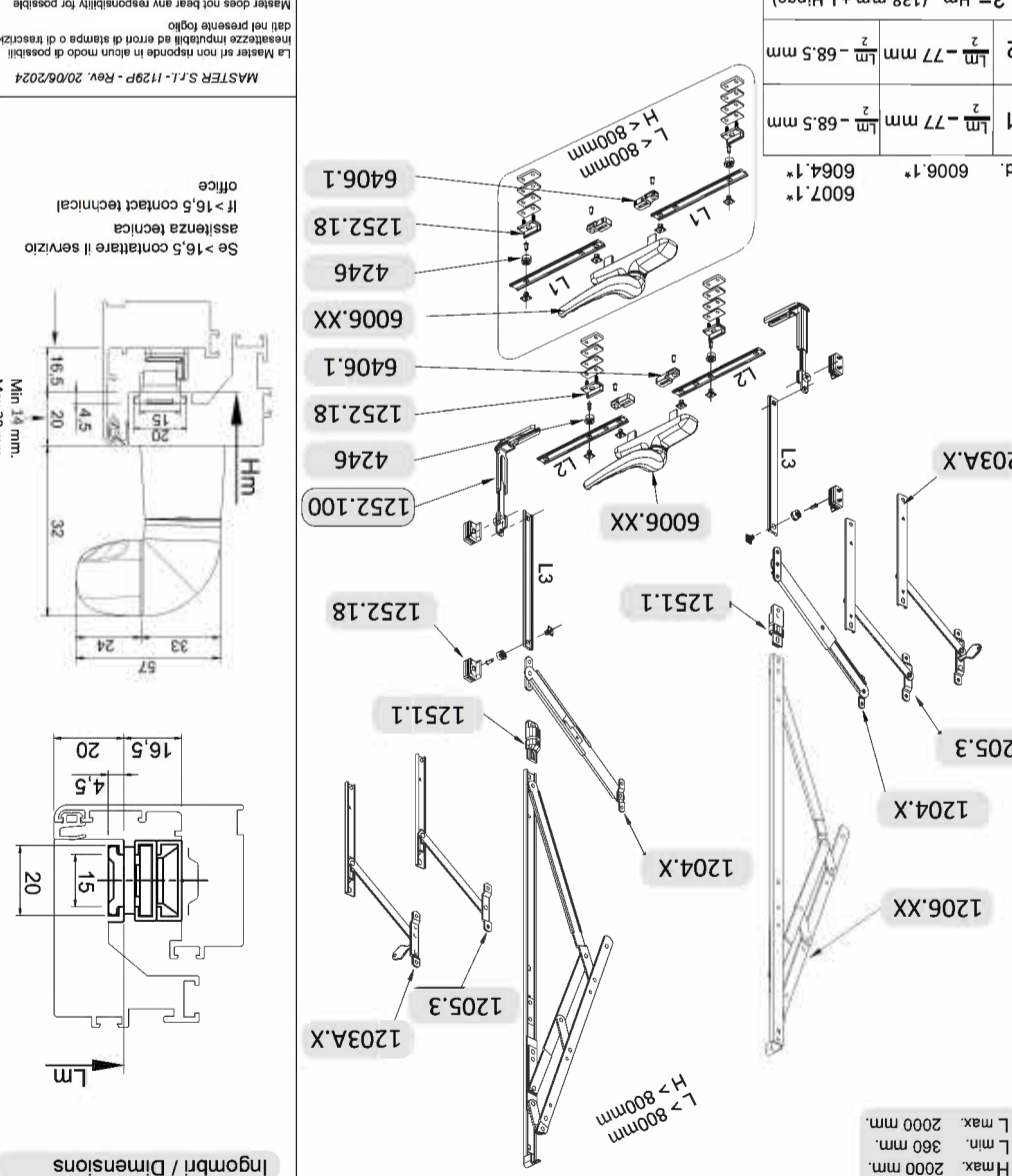
Art.	α	3°	8°	10°	15°	20°	25°	30°	35°	40°
1206.28	165 Kg	165 Kg	145 Kg	143 Kg	140 Kg	-	-	-	-	-
1203A.X	1203A.X	1203A.X	1203A.X	1203A.X	1203A.X	1250	-	-	-	-
1204.XX	1204.XX	1204.XX	1204.XX	1204.XX	1204.XX	1250	-	-	-	-
1205.XX	1205.XX	1205.XX	1205.XX	1205.XX	1205.XX	1250	-	-	-	-

MASTERY S.r.l. - 1129P - Rev. 20/09/2024

Se > 16,5" contattare il servizio assistenza tecnica
If > 16,5" contact technical office

Master does not bear any responsibility for transcription mistakes due to printing mistakes or transcription errors.
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Ingombri / Dimensions



L max. 2000 mm.
L min. 360 mm.
H max. 2000 mm.
H min. 450 mm.

L > 800mm

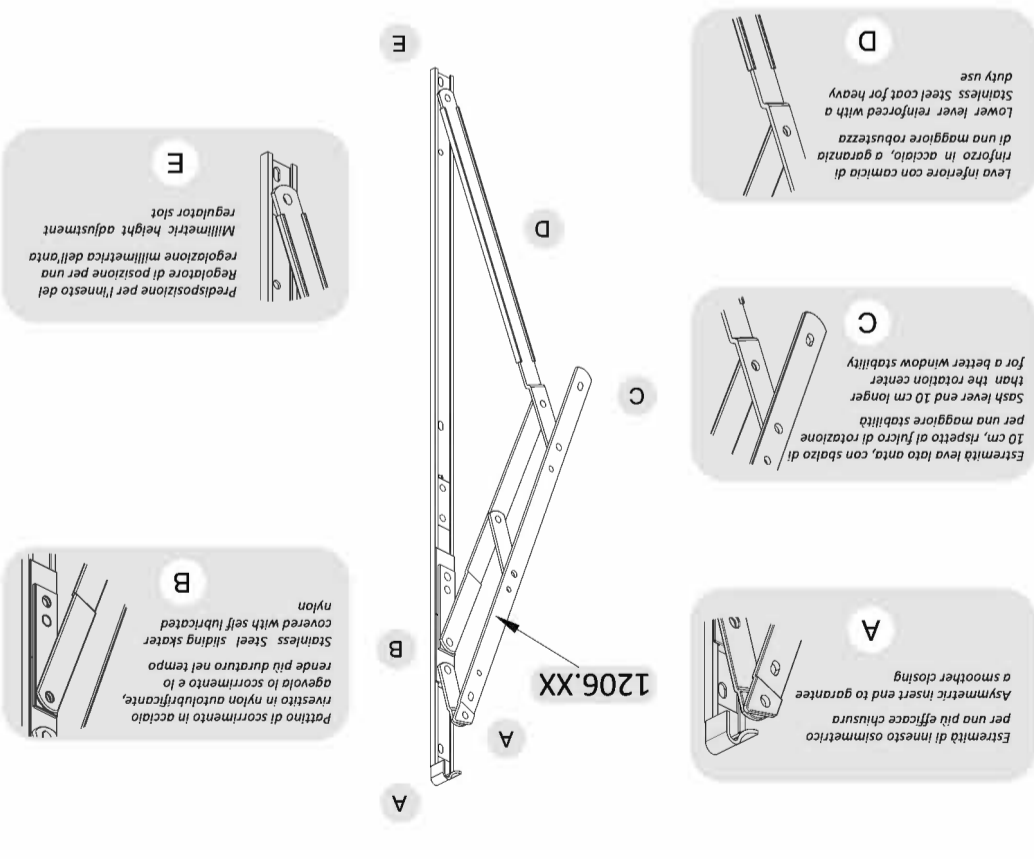
L3 = Hm - (138 mm + L Hinge)

L2 = Lm - 77 mm
L1 = Lm - 77 mm

CLASSIFICAZIONE SECONDO LA NORMA DI RIFERIMENTO UNI EN 13126-1 / UNI EN 13126-6

Art.	Categoria d'uso	Durabilità	Massa	Resistenza Fuoco	Resistenza Sicurezza	Resistenza Corrosione	Resistenza Effrazione	Dimensione Applicazione
1206.10	5	35	0	0	4	4	4	6/1
1206.12	5	70	0	0	4	4	4	6/1
1206.14	5	80	0	0	4	4	4	6/1
1206.16	5	80	0	0	4	4	4	6/1
1206.18	5	80	0	0	4	4	4	6/1
1206.20	5	90	0	0	4	4	4	6/1
1206.22	5	110	0	0	4	4	4	6/1
1206.24	5	120	0	0	4	4	4	6/1
1206.28	5	140	0	0	4	4	4	6/1
2000x2000	6/1	2000x2000	-	-	-	-	-	6/1

Stringhe di Prodotto



A Estremità di innesto asimmetrico per una più efficace chiusura a smoother closing.
Asymmetric insert end to guarantee a smoother closing.

B Pattino di scorrimento in acciaio rivestito in nylon autoclubrificante, rende più duraturo nel tempo. Stainless Steel sliding skater covered with self lubricated nylon.

C Estremità leva lato anta, con sbalzo di 10 cm, rispetto al fulcro di rotazione per una maggiore stabilità. Sash lever end 10 cm longer than the rotation center for a better window stability.

D Leva inferiore con camicia di rifinizione in acciaio, a garanzia di una maggiore robustezza. Lower lever reinforced with a stainless steel coat for heavy duty use.

E Predisposizione per l'innesto del regolatore di posizione per una regolazione millimetrica dell'anta. Millimetric height adjustment regulator slot.

Master EMPRE System is a solution to have perimeteral closing system for Eurogroove Curtain Wall and casement. EMPRE System hardware includes perimeteral locking points, left and right Cremonese bolt, corner drive, counterplates, outward hinges and opening limiters.

EMPIRE SYSTEM

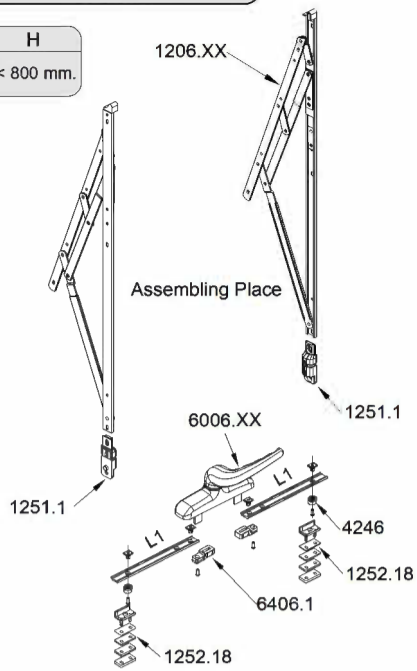


http://www.masteritaly.com

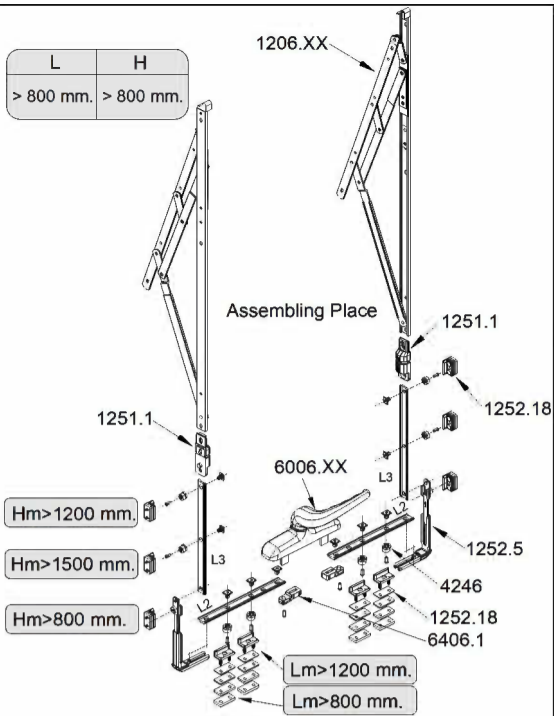
Compassi ed accessori per apertura a sporgere
Arms and accessories for outside opening windows

**TIPOLOGIE DI APERTURA
TYPES OF OPENINGS**

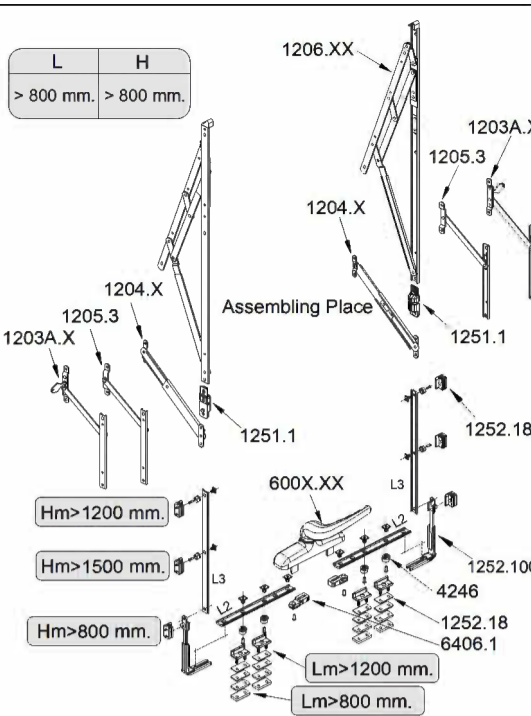
L < 800 mm. H < 800 mm.



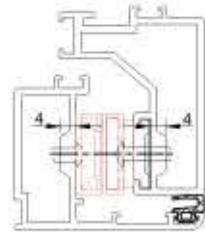
L > 800 mm. H > 800 mm.



L > 800 mm. H > 800 mm.



ATTENZIONE / WARNING

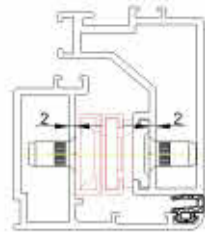


Con uno spessore della parete di min 4 mm utilizzare un fissaggio con vite autofilettante Ø 4,8 + Loctite

Best to use self-tapping screws Ø 4,8 + Loctite on 4 mm profiles

Épaisseur aluminium 4 mm vis auto-taraudeuses Ø 4,8 + Loctite

Para espesor del aluminio de 4 mm utilizar tornillos autoroscantes Ø 4,8 + Loctite



Con uno spessore della parete di alluminio di min. 2 mm utilizzare un fissaggio con inserto filettato

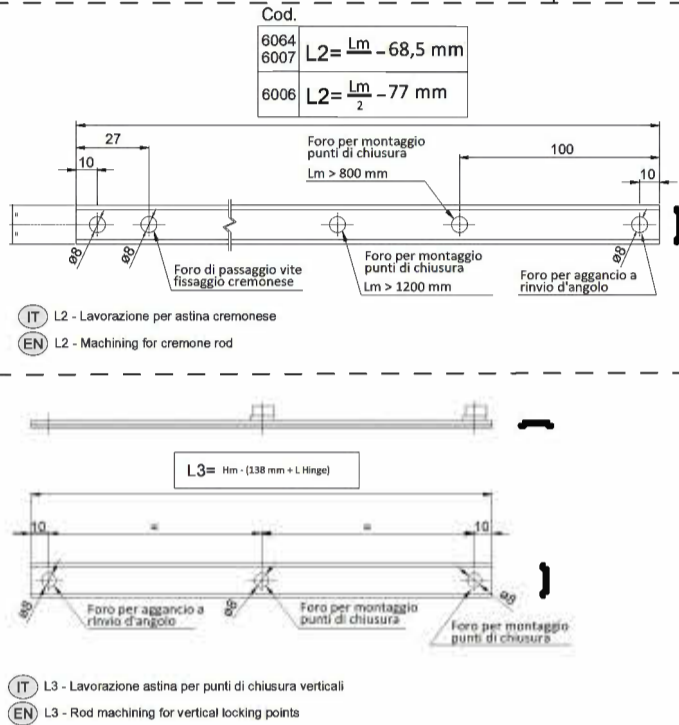
Best to use threaded inserts on 2 mm profile

Épaisseur aluminium 2 mm inserts filetés

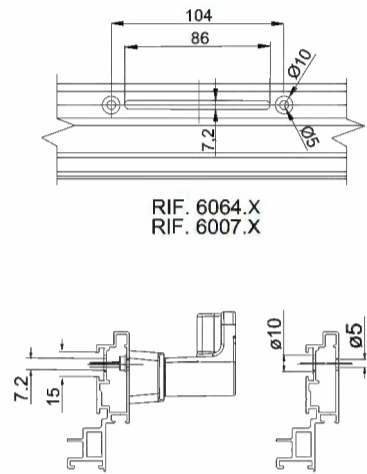
Para espesor del aluminio de 4 mm utilizar tornillos autoroscantes Ø 4,8 + Loctite

Lavorazioni / Machining

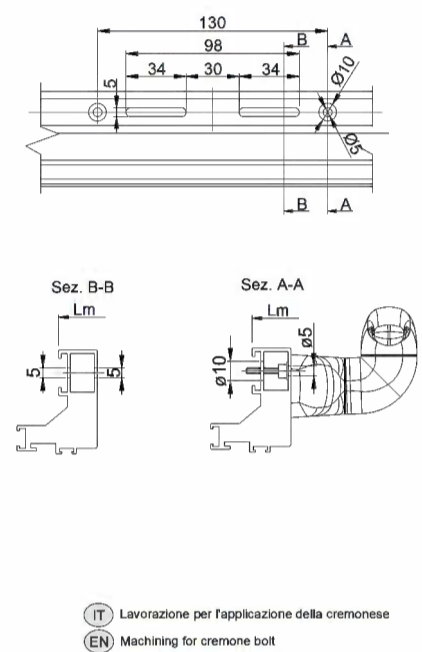
Cod. 6064 L1 = $\frac{Lm}{2} - 68,5$ mm
6007 L1 = $\frac{Lm}{2} - 77$ mm
6006 L1 = $\frac{Lm}{2} - 77$ mm



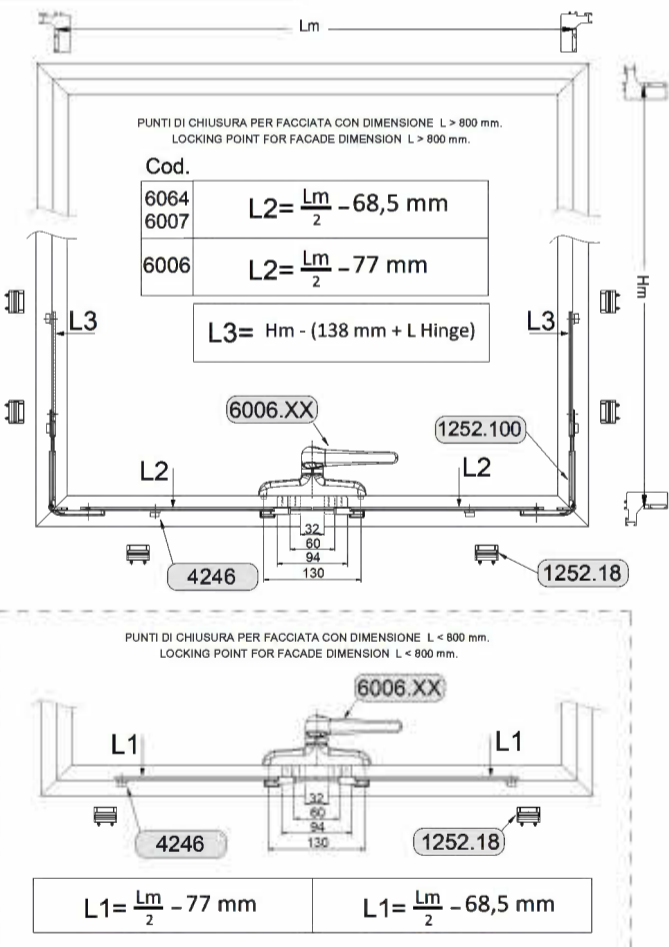
Lavorazione RIF. 6007.X e 6064.X



Lavorazione RIF. 6006.X



MONTAGGIO / MOUNTING



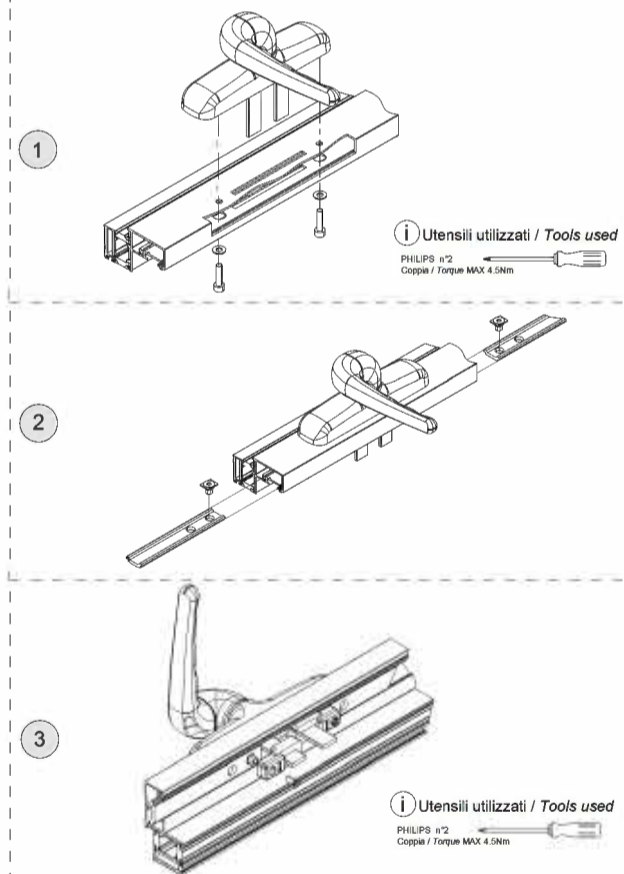
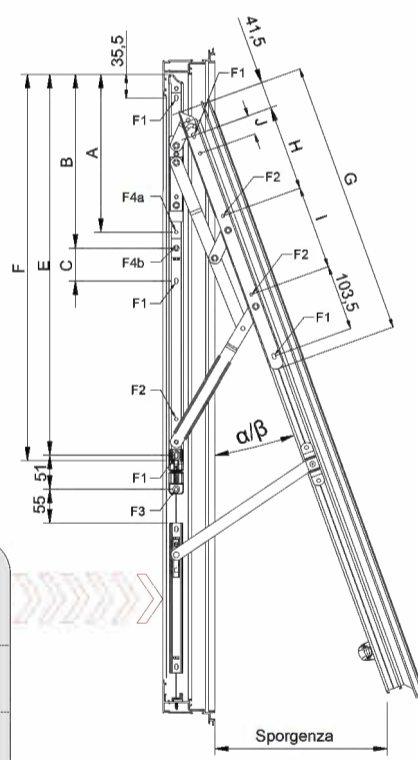
ATTENZIONE WARNING ATTENTION ATENCIÓN

Per un corretto abbinamento tra braccio a compasso e limitatore è necessario verificare l'ingombro complessivo

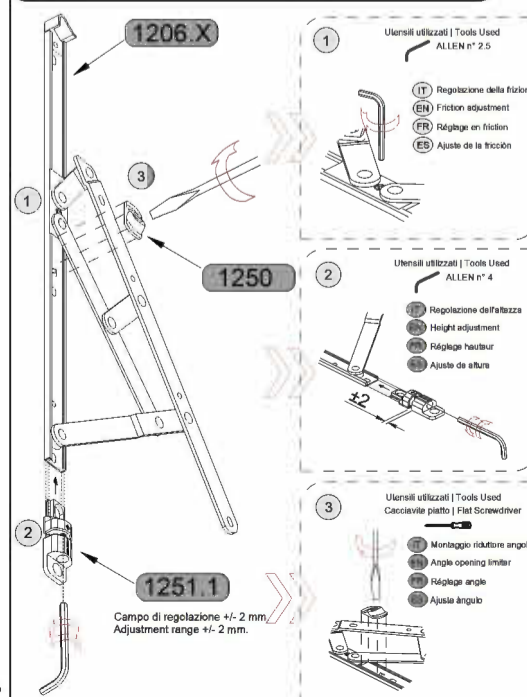
Check the total dimensions for a correct combination of stay hinge and limiter

Pour un correct fonctionnement parmi Compas et Bloc de réglage hauteur, il faut absolument vérifier l'encombrement totale.

Comprobar le dimension total para una combinación correcta del compas y del limitador



REGOLAZIONI / ADJUSTMENTS



ATTENZIONE / WARNING

- Le quote sono riferite agli assi di mezziera delle asole e dei fori;
- Vérifier que les parti del compasso siano perfettamente pulite e lubrificate;
- Utilizzare tutti i fori e le asole per il fissaggio;
- Periodicamente ripetere le operazioni di pulizia, lubrificazione e controllare il serraggio delle viti;
- The positioning indications are referred to the center line of the slots and holes;
- Check that all parts of the stay hinge are clean and lubricated;
- Use all holes and slots for fastening
- Periodically repeat cleaning, lubrication and check the tightness of the screws;
- Références des distances: le centre des trous;
- Vérifier que tous les composants du compas soient parfaitement nettoyés;
- Utiliser tous les trous pour la fixation définitive;
- Répéter périodiquement les opérations de nettoyage et lubrification, contrôler le serrage des vis;
- Las medidas se refieren al centro de los agujeros;
- Comprobar que todas las partes del compas sean limpias y bien lubricadas;
- Utilizar todos los agujeros de fijación;
- Periódicamente limpiar y lubricar, y comprobar que los tornillos sean apretados;

Per eventuali chiarimenti chiedere info al nostro Ufficio Tecnico
Tel. 080.495 98 23

For other information contact our Technical Department at
+39.08 04 95 98 23

IT Predisporre sul montante e anta i fori di posizionamento F1, F2 e F3 il foro diam. 7 mm per il blocchetto di regolazione dell'altezza; Applicare nella parte inferiore della cerniera a compasso il blocchetto regolatore dell'altezza Fig. A; Posizionare la cerniera a compasso a 3mm. dal traverso superiore Fig.B e applicare le prime viti di montaggio in corrispondenza dei fori assoli F1 e del foro F3 del blocchetto di regolazione;

EN Make on the mullion and sash the positioning holes F1, F2 and F3 hole diameter 7 mm for the height regulator; Apply at the bottom of the Stay Hinge the height regulator Fig. A; Apply the Stay Hinge at 3mm. from the upper Cross Fig. B and apply the first mounting screws in slotted holes F1 and the hole F3 of the height regulator;

FR Exécuter sur le profilé montant et sur le profilé vantail les trous de position F1, F2 et F3 le trou diam. 7 pour le Bloc de réglage hauteur; Appliquer dans la partie inférieure du compas le Bloc de réglage hauteur Fig. A; Positionner le compas a 3 mm. de distance de la traverse supérieure Fig. B, et appliquer les premières vis de fixation en correspondance des trous F1 et du trou F3 du Bloc de réglage;

ES Realizar en el perfil superior y en la hoja los agujeros F1, F2, F3 y lo de diámetro 7mm para la pieza que regula la altura; Aplicar en la parte inferior de la bisagra a compas la pieza para regular la altura, Fig. A; Colocar la bisagra a compas a una distancia de 3 mm del marco superior Fig. B y empezar a aplicar los tornillos de montaje en los agujeros F1 y F3 del bloqueo regulador;